



Application/Uses

- Blown film extrusion
- Heavy Duty Films

Product Description

Westlake HIFOR Xtreme® SC74877 is an enhanced clarity hexene LLDPE designed for blown film extrusion applications requiring high strength and clarity. This material is highly stabilized, and contains medium anti-block and process aid.

Typical Physical Properties

Property		Test Method	Typical Value, Units
Melt Index		D 1238	0.75 g/10 min
*Density		D 1505	9150 kg/m ³ (0.915 g/cm ³)
Haze		D 1003	10.0%
Gloss@45°		D 2457	78.0%
Dart Impact		D 1709	350 grams
Tensile Break	MD	D 882	7,300 psi
	TD	D 882	4,800 psi
Ultimate Elongation	MD	D 882	700 %
	TD	D 882	950 %
1% Secant Modulus	MD	D 882	28,000 psi
	TD	D 882	38,000 psi

Typical film property as measured on 1.0 mil film from blown film extruder.

*Unformulated polymer density

NOTES: Kosher Compliant.

FDA

This product has some 21 CFR clearances. Please contact Westlake Product Regulatory Department for statements.

PROCESSING

Blown film extrusion melt temperatures of 400° – 430° F are recommended for Westlake HIFOR Xtreme® SC74877.

NOTICE

The data listed represents typical values as measured by Westlake Chemical Corporation. They are given for information only, and not guarantee of their accuracy is made. The product is sold upon condition that purchasers shall make their own tests to determine the characteristics of the product and the suitability of the product for their particular purpose.

Westlake makes no representation or warranty of any kind, express or implied, with respect to this product, whether as to merchantability, fitness for particular purpose or otherwise.